

Date: Thursday, 7/27/2006 8:20:22 AM
User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SET-SCREW
Job Number	: 28032		
Estimate Number	: 12490		
P.O. Number	: N/A	Part Number	: D35331
This Issue	: 7/27/2006	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: D3533 REV A
First Issue	: N/A	Project Number	: N/A
Previous Run	: 28029	Drawing Revision	: A
Written By	: <i>JLM</i>	Material	: N/A
Checked & Approved By	: <i>JLM</i>	Due Date	: 8/3/2006
Comment	: Est Rev:A New Issue 06-07-25 JLM	Qty:	200 Um: Each

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

PG

PURCHASING

Comment: Issue P/O: *THS*Purchase Part Number: 92311A564 *50 per bag*

Supplier: MAC MASTER CARR

Certificate of conformity is required

2.0

92311A564

Set Screw



Comment: Qty.: 1.0000 Each(s)/Unit Total: 200.0000 Each(s)

Set Screw

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

4.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

6.0

DC

DOCUMENT CONTROL



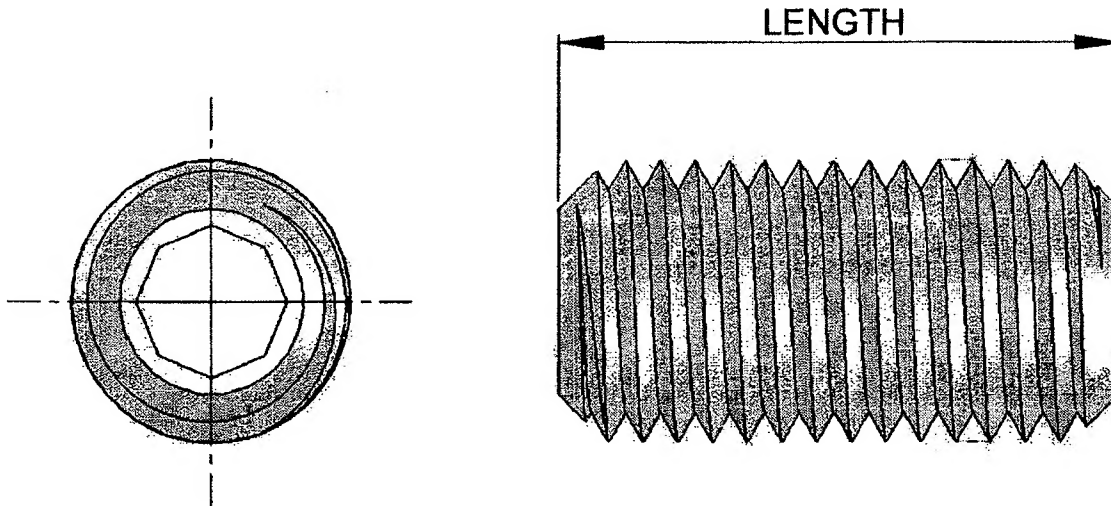
Comment: DOCUMENT CONTROL

Inspection Level 21

DART

DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED #	DRAWING NO. D3533	REV. A SHEET 1 OF 1
DATE 06.07.12		TITLE SET SCREW	SCALE NTS
A	06.07.12	NEW ISSUE	

SPECIFICATION CONTROL DRAWING



PART NO	SIZE	LENGTH	POSSIBLE SUPPLIER
D3533-1	1/4-28F	1.000	McMASTER-CARR, P/N 92311A564

NOTES:

- 1) TYPE: CUP POINT HEX HEAD SET SCREWS
- 2) MATERIAL: CORROSION RESISTANT STEEL
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

RELEASED
06.07.24 DA
per ECN #834

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2 DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY

ON

K6A 1

**YOUR PURCHASE
ORDER NUMBER**

P000001745

Today's Date: 7/27/06

MCMASTER-CARR
200 AURORA INDUSTRIAL PKWY
AURORA OH 44202

IF THERE ARE ANY QUESTIONS ABOUT THIS
SHIPMENT CONTACT OUR SALES DEPARTMENT
(330)995-5500

**PAGE
1 OF 1**
**MCM NUMBER
2176404-01**

Warehouse Location	McMaster Carr Part Number	Fill Quantity	Item Description	Your Line	Your Order	This Shipment
1- 98-05 23-08	92311 A564	4 PK	18-8 SS CUP POINT SOCKET SET SCREW 1/4"-28 THREAD, 1" LENGTH PKG= 50 EA/PK 2	1	4 PK	4
3-333	8493 A162	8 EA	STEEL REMOVABLE DRILL BUSHING 0.1875" (3/16") ID, 1/2" OD, 1" LENGTH 1	4	8 EA	8
3-337	31425 A22	8 EA	LOCKING LINER FOR REMOVABLE DRILL BUSHING 1/2" ID, 3/4" LINEAR OD, 1/2" FLANGE LENGTH	3	8 EA	8
	8576 K36	*****	Information about the rest of your order BLACK DELRIN ROD Shipped 3 FT today from this McMaster-Carr warehouse 6/7/28	2	***** 3 FT	